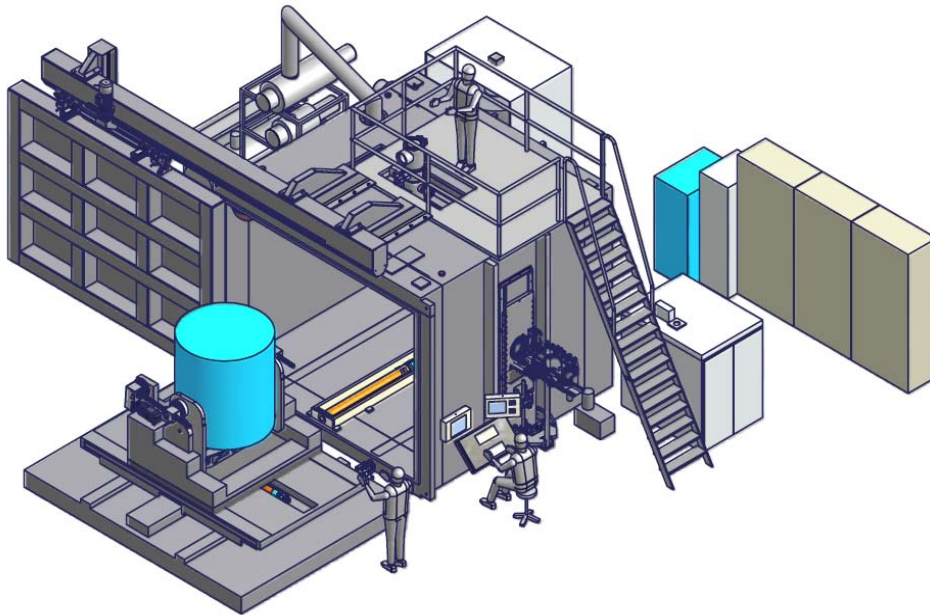


Universal Chamber EB Machine type K480



Application

The single chamber design allows for EB processing of a wide range of work pieces. When operating the machine, the process steps, such as workpiece change, chamber evacuation, electron beam processing, chamber ventilation and the next workpiece change, are performed in succession and within the time intervals that are technologically necessary.

Using the pro-beam EB generator a wide range of welding, brazing and surface applications can be processed, including multi-beam technology, multi-focus technology and multi-process technology.

Technical data

Chamber

Chamber volume	48 m ³
Installation area	168 m ²
Installation height	6.000 mm
Working space length	2.300 mm
Working space width	1.800 mm
Working space height	2.320 mm

Run-out platform

Length	2.400 mm
Width	4.700 mm
Height	400 mm

K480

X-Y coordinate table

Travel x (NC)	1.600 mm
Travel y (NC)	2.000 mm
speed range	1 - 100 mm/s
max. load coordinate table	10.000 kg

Electron beam generator

pro-beam EB generator 80 .. 150 kV

Vacuum

Partial vacuum	$\leq 2 \times 10^{-2}$ mbar
Evacuation time	15 min
Hard vacuum	$\leq 7 \times 10^{-4}$ mbar
Evacuation time	≤ 20 min

Media

Supply voltage	3 x 400V, $\pm 10\%$, 50Hz; TN-S System
Pressurized air	6 bar $\pm 10\%$
Cooling water	according to VGB-R 455 P

Acceptance criteria

acceptance test accoring DIN 14744, including X-ray test, sample processing and acceptance certificate

Accessories

Flat palete
Manipulation devices

Options:

Generator sliding device
seperate PLC control panel
2-hand control
Chamber camera with monitor
Polycold

Additional features and special design are available on request.